Each

Dart Aerospace Ltd. Tuesday, 4/4/2006 1:30:34 PM Kim Johnston **Process Sheet Drawing Name** : FLOAT SKIDTUBE : CU-DAR001 Dart Helicopters Services Customer : 26507 **Job Number** : 10366 **Estimate Number** : D412742013 Alu: **Part Number** P.O. Number S.O. No. : NA : N/A **Drawing Number** : 4/4/2006 This Issue : N/A : NC **Project Number** Prsht Rev. : NIA : LANDING GEAR : N/A **Drawing Revision** Type First Issue : N/A : 26506 Material **Previous Run** : 4/24/2006 **Due Date** Qty: 1 Um: Written By Checked & Approved By Comment **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: DOCUMENT CONTROL 1.0 DC 06/04/13 Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-742-013CHG001 Saddle, Fwd, Out 2.0 D2571 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Batch B25994 V 1 D2571 Saddle Fwd Outside Saddle, Fwd, In 3.0 D2572 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description Batch

4.0

D2573

1 D2572

Saddle, Aft, Out

B25831 V

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Saddle Fwd Inside

Pick: **Qty Part Number** Description

Batch 25861 V

Saddle Aft Outside  $\_\mathcal{B}$ 1 D2573

Duit / 10	. oopao	o =ta						_	
W/O:			WC	RK ORDER CHANG	ES			-	
DATE STEP		PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
<u> </u>									
Part No	:	PAR #:	Fault Cateç	jory:	_ NCR: Yes	No DQ	<b>A</b> :	Date: _	
					QA: I	N/C Close	d:	Date: _	
NCR:			WORK ORDE	ER NON-CONFORM	ANCE (NC	₹)			
D. T.	0.755	Description of NC	· · · · · · · · · · · · · · · · · · ·	Corrective Action Section B			cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	💃   Secti		Chief Eng	QC Inspector

Tuesday, 4/4/2006 1:30:34 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 26507 Job Number: Description: Seq. #: **Machine Or Operation:** 5.0 D2574 Saddle, Aft, In Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Saddle Aft Outside 1 D2574 6.0 D2747 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description 4 D2747 D2876 7.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: **Qty Part Number** Description Batch 24851 Saddle Spacer 2 D2876 Saddle Spacer D2877 8.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Qty Part Number Description Saddle Spacer 2 D2877 D34031 9.0 Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Description **Qty Part Number** Bushing B26493 4 16 D3403-1 10.0 D34033 Bushing Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Description Batch
Bushing B 26494 - 2 **Qty Part Number** 8 D3403-3

W/O:		WORK ORDER CHA	WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
					٠,					
Part No	-	PAR #: Fault Category:	NCR: Yes No DQA:							
				QA:	N/C Close	d:	Date:			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC Section A		Corrective Action Section B		Verification	Approval Chief Eng	Approval QC Inspector			
DATE	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C					
						:					

Tuesday, 4/4/2006 1:30:34 PM Date: Kim Johnston User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 26507 Job Number: Description: Seq. #: **Machine Or Operation:** D3405041 Lug Assembly 11.0 1.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch **GHW** Lug 1 D3405-041 12.0 D3405043 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description Batch 25039 GHW Lug 1 D3405-043 AN4C6A 13.0 Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Description Batch **Qty Part Number** 9512 Bolt 16 AN4C6A AN4C46A 14.0 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Batch **Qty Part Number** Description 4 AN4C46A **Bolt** AN4C52A 15.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Description **Qty Part Number** 6x m100334V 8 AN4C52A Bolt 16.0 AN6C12A Comment: Qty.: Total: 8.0000 Each(s)/Unit 8.0000 Each(s) Pick: **Qty Part Number** Description 8 AN6C12A

Dart Ae	rospace	Ltd							
W/O:			WC	RK ORDER CHANGE	S				
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	:	PAR #:	Fault Cateç	jory:	NCR: Yes	No <b>DQ</b> /	A:	Date:	
								Date:	
NCR:	·	\	NORK ORDE	R NON-CONFORMAN	ICE (NCR	)			
DATE	STEP	<b>Description of NC</b> Section A	Corrective Action Section B						Approval
DATE	SIEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Approval Chief Eng	QC Inspector
							Ý		
	1 1		1 1						1

Tuesday, 4/4/2006 1:30:34 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 26507 Job Number: Description: Seq. #: **Machine Or Operation:** AN960C416L 17.0 32.0000 Each(s) 32.0000 Each(s)/Unit Total: Comment: Qty.: Pick: Description **Qty Part Number** Batch Washer M18822 32 AN960C416L AN960C616L 18.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Qty Part Number Description Washer 8 AN960C616L 19.0 AN960C716L 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: Pick: Description **Qty Part Number** Washer 16 AN960C716L MS210434 Nut 20.0 Comment: Qty.: 28.0000 Each(s)/Unit Total: 28.0000 Each(s) Pick: **Qty Part Number** Description Batch 28 MS21043-4Nut m 100 263 21.0 NAS1515H4L Inventory

32.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Comment: Qty.:

**Qty Part Number** 

Description

32 NAS1515H4L

Washer

W/O:		WORK ORDER CHANGES										
DATE	STEP	PR	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
Part No:		PAR #:	Fault Cateç	jory:	NCR: Yes	No DQA	<b>\</b> :	Date:	<del></del>			
					QA: I	N/C Closed	i:	Date: _				
NCR:			WORK ORDE	R NON-CONFOR	MANCE (NCI	₹)						
DATE	STEP	Description of NC		Corrective Action Section B		Verific		Approval	Approval			
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	on Sign of Date	Section	on C	Chief Eng	QC Inspector			
							٠					
								•				

Tuesday, 4/4/2006 1:30:35 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services **Part Number:** D412742013 Job Number: 26507 Job Number: Description: Seq. #: **Machine Or Operation:** NAS1515H6L Inventory 22.0 Total: 8.0000 Each(s) Comment: Qty.: 8.0000 Each(s)/Unit Pick: Description **Qty Part Number** Washer 8 NAS1515H6L 23.0 NAS1515H7L Inventory Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Description Batch **Qty Part Number** m100727 16 NAS1515H7L Washer D412742043 SKIDTUBE ASSEMBLY 24.0 1.0000 Each(s)/Unit Total: Comment: Qty.: 1.0000 Each(s) Pick: **Qty Part Number** Description Skidtube Ass 1 D412-742-043 D3407041 Tow Ring 25.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Batch R26503 V D3407-041 **TOW RING** 26.0 D34173

Total:

Description

WASHER

2.0000 Each(s)

Batch B25<u>/19</u> v

2.0000 Each(s)/Unit

Comment: Qty:

Pick:

**Qty Part Number** 

D3417-3

Dail Ac	103pace L	u						
W/O:			WC	ORK ORDER CHANGE	S		···	
DATE	STEP	PROCEDURE CHANGE			Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cateo	gory:		DQA:		
						C Closed:	Date: _	
NCR:			WORK ORDE	ER NON-CONFORMAN	ICE (NCR)			
DATE	STEP	Description of NC Section A		Corrective Action Section		Verification	Approval	Approval
DAIC	SIEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
		•						
								ή η 
					ì			

Tuesday, 4/4/2006 1:30:35 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 26507 Part Number: D412742013 Job Number: Description: Seq. #: **Machine Or Operation:** Nut MS210434 27.0 1.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch MS21043-4 NUT m100263 28.0 D34561 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Batch WASHER B2417 D3456-1 1 QC4 29.0 Comment: INSPEC KITS FOR COMPLETENESS PACKAGING RESOURCE #12 30.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-742-013 31.0 DC DOCUMENT CONTROL Comment: DOCUMENT CONTROL Inspection Level 21 U 260502 Job Completion

W/O:		WORK ORDER CHANGES											
DATE STEP		PR	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approvai QC Inspector				
								-					
				·									
Part No:		PAR #:	PAR #: Fault Category:					NCR: Yes No DQA: Date: QA: N/C Closed: Date:					
NCR:			WORK ORDI	ER NON-CONFORMA			u	Date					
		Description of NC		n B	Verific	cation	Ammroval	Approval					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Sect		Approval Chief Eng	QC Inspector				
						:							